

SIMATIC S7-1200, Analog input, SM 1231 TC, 8 AI thermocouples



General information	
Product type designation	SM 1231, AI 8x16 bit TC
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	40 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	8; Thermocouples
permissible input voltage for voltage input (destruction limit), max.	±35 V
Technical unit for temperature measurement adjustable	Degrees Celsius/degrees Fahrenheit
Input ranges	
• Voltage	Yes
• Current	No

• Thermocouple	Yes; J, K, T, E, R & S, B, N, C, TXK/XK(L); voltage range: $\pm 80$ mV
• Resistance thermometer	No
• Resistance	No
<b>Input ranges (rated values), voltages</b>	
• -80 mV to +80 mV	Yes
— Input resistance (-80 mV to +80 mV)	$\geq 1$ MOhm
<b>Input ranges (rated values), thermocouples</b>	
• Type B	Yes
• Type C	Yes
• Type E	Yes
• Type J	Yes
• Type K	Yes
• Type N	Yes
• Type R	Yes
• Type S	Yes
• Type T	Yes
• Type TXK/TXK(L) to GOST	Yes
<b>Thermocouple (TC)</b>	
<b>Temperature compensation</b>	
— parameterizable	No
<b>Analog value generation for the inputs</b>	
Measurement principle	integrating
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	15 bit; + sign
• Integration time, parameterizable	No
• Interference voltage suppression for interference frequency f1 in Hz	85 dB at 50 / 60 / 400 Hz
<b>Smoothing of measured values</b>	
• parameterizable	Yes
<b>Errors/accuracies</b>	
Temperature error (relative to input range), (+/-)	25 °C $\pm 0.1\%$ , to 55 °C $\pm 0.2\%$ total measurement range
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.5 %
<b>Interference voltage suppression for <math>f = n \times (f1 \pm 1 \%)</math>, f1 = interference frequency</b>	
• Common mode interference, min.	120 dB
<b>Interrupts/diagnostics/status information</b>	
Alarms	Yes
Diagnostics function	Yes; Can be read out
<b>Alarms</b>	
• Diagnostic alarm	Yes

Diagnostic messages	
• Monitoring the supply voltage	Yes
• Wire-break	Yes
Diagnostics indication LED	
• for status of the inputs	Yes
• for maintenance	Yes
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C
• max.	60 °C
• horizontal installation, min.	-20 °C
• horizontal installation, max.	60 °C
• vertical installation, min.	-20 °C
• vertical installation, max.	50 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
• Operation, min.	795 hPa
• Operation, max.	1 080 hPa
• Storage/transport, min.	660 hPa
• Storage/transport, max.	1 080 hPa
Relative humidity	
• Operation at 25 °C without condensation, max.	95 %
Pollutant concentrations	
• SO2 at RH < 60% without condensation	SO2: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
Connection method	
required front connector	Yes

### Mechanics/material

Enclosure material (front)

- Plastic

Yes

### Dimensions

Width

45 mm

Height

100 mm

Depth

75 mm

### Weights

Weight, approx.

220 g

**last modified:**

07/10/2020